

# **SOUTH PRODUCTION NOTES**

**Aug 18, 2015**  
**7-3 Shift notes**

**BASF EMPLOYEES**  
**265 Last Recordable**  
**199 Last Lost Time**

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952:**

**Programming changes have been made. Ammonia valving issues appear to have been fixed. Testing batch early on 2<sup>nd</sup> shift. Start to run on third shift.**

## **#1 RC / AI 3952:**

**Going to start feeding late on 2<sup>nd</sup> shift.**

## **#2 MED line / Cu 0860:**

**Batches requested have been completed. HOLD for now**

## **#2 RC/ Cu 0860:**

**Hold**

## **#3 MED line / D-1702 done, D 0715 next:**

**Cleaning (D 0715 next, clean-up sheet on GL desk).**

**Powder room hoppers have been cleaned. Need to verify filter separator has been cleaned.**

**MED line is being washed down on midnights. May need to clean up mess due to operators being pulled late in the shift.**

**Dryer still needs worked on.**

## **#3 RC / D-1702:**

**Calciner was reversed on 2<sup>nd</sup> shift Monday. Still needs to be cleaned.**

## **#4 RC / D-0222 next**

**Lots of work still needs to be done on the calciner. Feed end overflow hopper was packed with material due to running water thru calciner before cleaning.**

**Still have some crusted material on the tube. Will need engineer to look at to see if it is worth sending someone in to clean.**

**The purge air/thermowell tube still needs cleaned off and the screener needs to be reassembled.**

**We also need to know if the DC cartridges need to be changed out?**

**And if the blowdowns have been fixed?**

### **#5 RC / Cu 3818:**

Temps down, Maintenance has removed the thermocouple and knockers from the calciner. The thermocouple needs to be cleaned.

No Cleaning has been started

Clean up sheet on GL desk.

### **#6 RC & Dryer / D 1756**

Off line due to visual discharge on the sly scrubber. HX bypass was opened still did not appear to be getting flow. WO in and call into electrician to wire up inline spare pump.

### **West Pfaudler / D-0222 done, cleaning**

Continue clean-up on pfaudler...follow sheet. Nitric acid brought to bldg. 31 for rinsing per the clean up instructions. Acid washing on midnights, will need to drain Pfaudler and rinse out.

Then look at getting set up for next product.

### **East Pfaudler/ D 1756:**

Continue.

### **6 Tank:**

Tank empty

### **7 Tank: KLP solution**

Tank was emptied. Needs to be acid washed?

### **National Dryer / D-0222.**

We will need to vacuum the national dryer in preparation for Schirmer to soda blast. Still more to vacuum.

### **PK Blender: 3915 Pill Mix**

Continue as manpower permits. We have enough Cat B for 4 more batches

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

### **Abbe Blender: D 5206 is next**

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

### **Tower 3 / E 474:**

Valve issue has been resolved. Running. Continue.

**NOTE: Continue QVAM drum leveling. DO NOT CLOSE LAST DRUM as we need to add all lab samples to the last drum.**

**Tower 6 / Cu 0860:**

**Tower unloaded and reloaded. Should be running by the end of midnights Wednesday.**

**North Screener / Cu 0860:**

**Continue on. Still a lot of totes on the line.**

**South Screener / E 474 next:**

**Switching to E 474. Top has been removed and will be hosed out late on 2<sup>nd</sup> shift Tuesday. Needs to be put back together.**

**#2662 (west) Pill Machine / AI-3915:**

**Continue.**

**#2664 (east) Pill Machine / AI-3915:**

**Electrician worked on protection fault issue, Ok now and running again.**

**TK #2 / V 2010:**

**Done.**

**TK #4 / Cu 0540 finishing, 2508 next:**

**Finished unloading. Continue changeover.**

**Harrop Kiln / AI 3920:**

**Loading and Unloading.**

**Building 27 Belt Filter / 5020:**

**Continue as we have manpower.**

**PRODUCTION PRIORITIES:**

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tableting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers